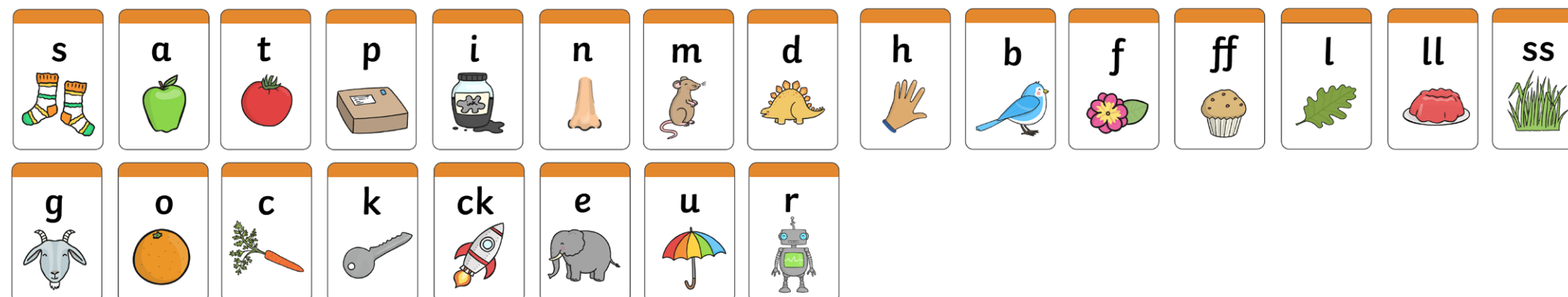


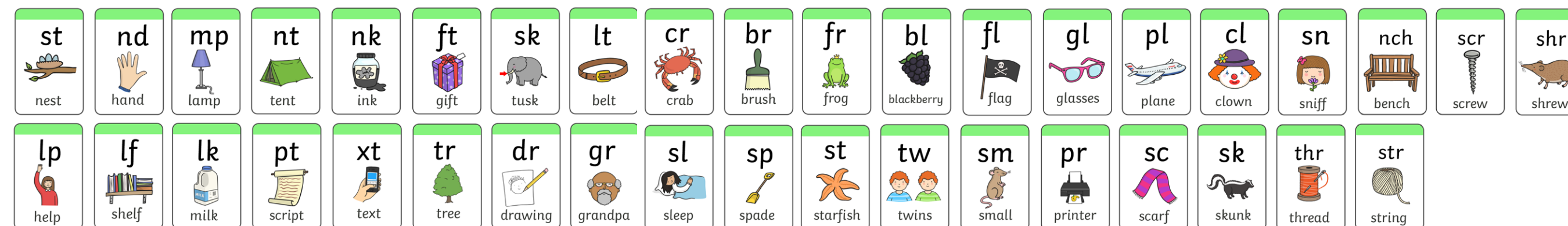
Phase 2 Phonemes



Phase 3 Phonemes



Phase 4 Blends and Clusters



Phase 5 Phonemes

